

## TECHNICAL DATA SHEET

# LARIPUR 6325

### GENERAL DESCRIPTION

LARIPUR 6325 is a polyester based TPU used e.g. for the injection moulding of technical items, footwear features.

### TYPICAL CHEMICAL- PHYSICAL PROPERTIES

The following information is not intended to be used as sales specifications.

Parameter		Typical Value	Unit	Method
Specific Gravity		1.24	gr/cm <sup>3</sup>	DIN 53479
Shore Hardness		62	D	DIN 53505
Abrasion Loss		40	mm <sup>3</sup>	DIN 53516
Tensile Modulus	50%	20.5	N/mm <sup>2</sup>	DIN 53504
	100%	23.4		
	300%	48.9		
Tensile Strength		69.8	N/mm <sup>2</sup>	DIN 53504
Elongation at Break		400	%	DIN 53504
Tear Strength		190	N/mm	DIN 53515
Flexural Modulus		350	N/mm <sup>2</sup>	ISO 178
VICAT Softening Point		156	°C	ISO 306
Torsion Test	+20°C	80	N/mm <sup>2</sup>	DIN 53447
	-20°C	460	N/mm <sup>2</sup>	
	Ratio +20°C/-20°C	5.7		DIN 53447
Impact test	-20°C	4.7	kJ/m <sup>2</sup>	ASTM D256

This technical note has been written based on our present best knowledge, but the above mentioned data have not to be released as a specification for the material in object.

The properties reported in this Technical Data Sheet are determined on conditioned specimens obtained from injected test plates and represent an average of values gathered from a significant number of production lots.

Even if we guarantee the quality consistency of the LARIPUR products, we could periodically issue updated versions of this Technical Data Sheet and consequently modify the respective sales specifications.

The international standards here indicated have to be intended as a reference to carry out the various tests, but the choice of available options and any possible variation are mentioned in our respective internal standards.

The grades suitable for extrusion are identified with the EG or AE end code and therefore they have to be ordered with such code when used in this application.



## STORAGE AND STABILITY

LARIPUR 6325 is supplied in regular pellet form and it is packaged in 25 kg bags or 500 kg and 1000 kg octabins

LARIPUR 6325 must be stored in its original and sealed containers and kept in a dry and well ventilated place; avoiding the direct sun radiation.

The shelf life of LARIPUR 6325 will be 6 months from the date of delivery to the final customer, when stored in its original sealed packaging and in proper conditions

## SAFETY

The product is not considered to be dangerous, nevertheless we suggest to read the Material Safety Data Sheet before handling.

## PROCESSING RECOMMENDATIONS

Material needs to be dried prior processing at 80-90°C for 3 hours, preferably using a dehumidifying drier fed by air exhibiting a dew point lower than -30°C.

Suggested moulding temperature profile:

Zone	Temperature
Zone 1	200°C
Zone 2	205°C
Zone 3	215°C
Nozzle	205°C

Being affected by type of machine used, processing conditions and downstream equipment, the temperature profiles as given above has to be considered as just indicative.

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**C.O.I.M. S.p.A.**  
**CHIMICA ORGANICA INDUSTRIALE MILANESE**

Web site: <http://www.coimgroup.com>

**Manufacturing Site**  
Via Ricengo, 21/23 – 26010 Offanengo (CR) – Italy  
Phone: +39 0373 2481  
Fax: +39 0373 789222

**Registered Head Offices**  
Via Manzoni, 28/32 – 20019 Settimo Milanese (MI) – Italy  
Phone: +39 02 335051  
Fax: +39 02 33505249 - 33505250